



# HARMONY

100 Window Series



*Custom Style  
and Quality  
Performance*

# ENGINEERED FEATURES YOU CAN EXPECT

- **Fusion Welded Frame and Sash:**  
The utmost in strength and integrity
- **Contour Exterior:**  
Offers a more traditional wood window exterior appearance.
- **5° Positive Sloped Sill:**  
Provides water runoff, even in driving rain.
- **Deeply Pocketed Head:**  
With weather stripping to resist air infiltration.
- **Heavy Walled Construction:**  
For increased strength and stability.
- **Constant Force Balance System:**  
Trouble free, maintenance free. Provides smooth operation
- **New soft curved sash design:**  
Looks more like traditional wood window sash.
- **Attractive Integral Lift rail:**  
Provides easy sash operation.
- **Dual Tilt In Sashes:**  
Both sashes tilt in for easy cleaning.
- **Recessed-in Tilt Latches:**  
Color matched low profile latches for a neat appearance.
- **3/4" Insulating Glass system:**  
For maximum regional thermal efficiency.
- **Warm Edge Technology:**  
Non-Conductive spacer provides barrier to heat transfer in insulating glass unit.
- **Die Cast Cam Lock and Keeper:**  
Cam action actually draws sash closer together for positive lock.
- **Night Vent Latch:**  
Allows for ventilation with security



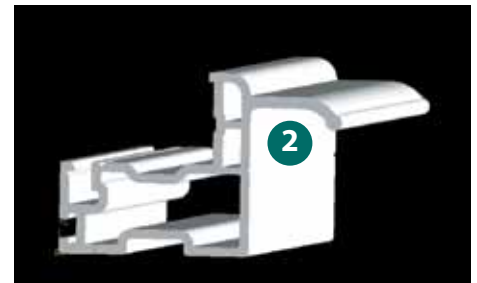
.27 U-Value

## Efficiently Beautiful

The Harmony 100 Series double hung window is designed to enhance your home's appearance while increasing its comfort level. The contour look of the welded master frame offers a more traditional wood window exterior appearance.



**1** The low profile sloped sill maximizes rain runoff. The new soft curved welded sash design provides a classic "wood like" interior appearance **2**



while allowing maximum glass viewing The engineered channels allow for dual layers of weather stripping to minimize air infiltration. Efficient "Warm Edge" insulated glass maximizes energy performance and minimizes unwanted sound transmission, reducing not only heating and cooling bills, but also outside noise. And finally add the natural beauty of the maintenance free finish of 100% vinyl, which retains its sheen year after year.

Limited Lifetime Warranty \*\*



# THE HARMONY SERIES... A STATEMENT OF BEAUTY



## Double-Hung and Transom Windows

Bring added height and light to any room setting



## Slider Windows

A great choice when space is at a premium



## 2 & 3 Lite Sliders

Create a custom look for a special room



## Combination Windows

Dramatically emphasize the living space



## Sliding Patio Door

Create light and inspirational views in your living space



## Picture Window Walls

Offers maximum viewing area and opens the room to the outside beauty

## Custom Choices

Choose from a variety of styles that will add brightness and beauty to your home. Add side lights, custom transoms and decorative grids to express your unique taste and your home's architectural style.

- Each window is custom made to fit specific window openings and decors.

## 2 Lite & 3 Lite Sliders

- Sashes lift out for easy cleaning. But for added security, only lift out from the inside.
- Heavy duty tandem brass rollers allow for easy operation.
- Independent weep holes for excellent drainage.
- Sashes have equal-size glass for an appealing appearance. (2 lite only)

## Screen

- Aluminum Half Screen is standard
- Full Screen is optional  
All full screens are FlexScreen technology a high performance spring steel frame that is captured in the screen track and can easily be removed from inside the home.



**FLEXSCREEN**

# HARMONY SERIES... SETTING THE STANDARD IN WINDOWS



## Duralite™ Spacer System

To ensure your home will be comfortable during the intense heat of summer and the frigid winds of winter upgrade your new windows and doors to our high performance glass package with Duralite™.

- Lowest conductivity warm edge spacer
- Improved condensation resistance
- Superior argon gas retention
- Unique patented design
- Exceeds ENERGY STAR requirements

## Value

The 100 Series Harmony Window represents state of the art design in window systems, among the most advanced in the industry. We offer styles and options to fit any architectural requirements – both contemporary and classic. We build to a quality level achieved from years of experience and back it with our Lifetime Limited Warranty.



Flat Grids



Sculpted Grids

## Solid Vinyl Colors



Crème White



Optional Tan



## Slocomb Windows & Doors, Inc.

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For a complete list of product lines, details, and options, visit our website - [www.slocombwindows.com](http://www.slocombwindows.com)

## Glass Packages

Insulating glass maintains comfort, saves energy, and reduces outside noise. The 100 Series Harmony Window insulating glass is made with the following high quality elements.

- Optional Double Strength Glass
- Optional Tempered Safety Glass
- Optional Low E Glass with Argon gas
- Standard Warm Edge Spacer

## Comfort

Choosing windows for your home requires consideration of the light and ventilation desired; both the interior and exterior appearance; the ease with which you can maintain, clean and use everyday; plus their energy performance and sound protection. The 100 Series Harmony Window can satisfy all of these requirements but, most of all our windows are designed and built to enhance the comfort and value that you associate with your home.



**Superior Energy Savings Performance With Two Low E Glass Packages\***



## Low-E<sup>2</sup> Glass Low-E<sup>3</sup> Glass

**U-Factor**  
**.27**

**Solar Heat Gain Coefficient**  
**.28**

**Visible Transmittance**  
**.52**

**Air Leakage**  
**< 0.3**

**U-Factor**  
**.27**

**Solar Heat Gain Coefficient**  
**.22**

**Visible Transmittance**  
**.49**

**Air Leakage**  
**< 0.3**