



## VINYL WINDOW AND DOOR STORAGE AND HANDLING PROCEDURE

Proper storage and handling of a Vinyl Window is very important to ensure no operational issues will occur to the window in the future. If a window or door is improperly handled or stored, distortion potentially can occur that will impact the product's functionality and performance. Unfortunately, windows that are mishandled and improperly stored are not honored within our warranty. The below instructions are an absolute must do to avoid any issues from arising.

1. If windows or doors are being stored upon delivery, they must properly sit upright as they would be installed. Leaning units on their sides or storing unit's upside down will lead to hardware and functionality issues.
2. If vinyl windows and doors must be stored prior to installation, remove shrink wrap immediately so the individual units can be exposed to circulated air. Vinyl is considered a malleable product while exposed to a significant heat source and warping of the vinyl could occur.
4. During transportation, windows & doors must be strapped upright as they would be installed. While we manufacture strong quality windows, laying windows flat in a truck will lead to glass breakages. Additionally, transporting items on an angle will lead to potential operational issues.
5. Windows and doors with NAILING FINNS should have their corners blocked and protected to prevent damage to the nailing fin.
6. NOTE: Rigid PVC has a coefficient of thermal expansion between .000022" and .000044" per inch **PER FARENHEIGHT DEGREE**. This equates to approximately .21" to .42" per 100-degree Fahrenheit in temperature per 8' length.